

Work Order ID 53492

November 6, 2009 10:13:07 AM



Page 1

Item ID: D3833-3	Accept		Setup	Start	
Revision ID: A				Stop	
Item Name: Mesh (Lid End)					
Start Date: 06/11/2009	Start Qty: 6.00		Cust Item ID:		
Required Date: 19/11/2009	Req'd Qty: 6.00		Customer:		
Reference:					

Approvals:	Process Plan: <u>PL</u>	Date: <u>09-11-6</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3833	Rev A								

100		FLOW WATER JET	0.00						
	Waterjet	Memo	0.00						
	FLOW CNC Waterjet	1-Cut as per Dwg D3833 <input type="checkbox"/> Dwg Rev: <u>A</u> <input type="checkbox"/> Prog Rev: <u>A</u> <input type="checkbox"/> 2-Deburr if necessary							<u>12</u>
									<u>12</u>
110		QC2- Inspect parts off machine FAI/FAIB	0.00						
	QC	Memo	0.00						
	Quality Control								
120		QC8- Inspect parts - second check	0.00						
	QC	Memo	0.00						
	Quality Control								

12 9-11-10

12 9-11-10

12 09 11 10 12



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Item ID: D3833-3 Accept  Setup Start 
Revision ID: A Stop 
Item Name: Mesh (Lid End)
Start Date: 06/11/2009 Start Qty: 6.00  Cust Item ID:
Required Date: 19/11/2009 Req'd Qty: 6.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location: <i>WA</i> Memo	0.00 0.00							<i>SAD</i> <i>09-11-13</i>
140  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<i>09/11/13</i> <i>ME 09-11-13</i>

Picklist Print

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Work Order ID: 53492



Parent Item: D3833-3RevA



Parent Item Name: Mesh (Lid End)

Start Date: 06/11/2009

Required Date: 19/11/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	306.7636	3.2773	6.6		
Expanded Metal Flat SS												

89-11-10

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

306.7636065

110134

3.4

111630

1.85

111956

0.000017

112147

6.29428947

112311

28.9205

112707

43.6203

112949

222.6785

112949

12

D3833-3 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

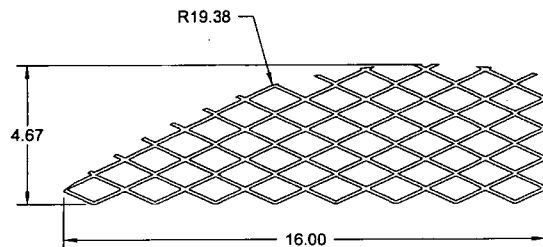
NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

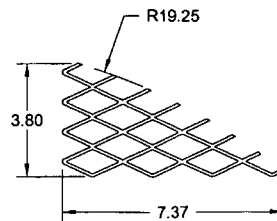
ENCLOSURE
NO. 53492
PR 09-11-6

RELEASED
08/11/18

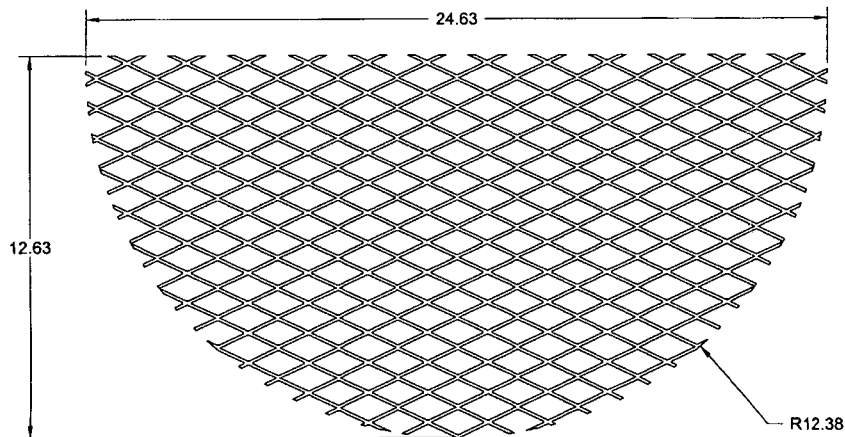
A		NEW ISSUE		MB	08.09.23
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED		DRAWING NO. D3833		REV. A	
MFG. APPR.					SHEET 1 OF 2
APPROVED		TITLE MESH, BASKET END		SCALE	
DE APPR.				NTS	
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D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

53442
R009-11-6

RELEASED
28/11/84

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	JSS	DRAWING NO.	REV. A
MFG. APPR.		D3833	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH, BASKET END	NTS
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